



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D4918-5
Job Sheet 185187



Part No: D4918-5

Job Qty: 8 ea

Part Name: Wearplate Center Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/9/18

Created By: Shannon Hadley

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	8 pcs		11/9/18	0.00	1.63	Waterjet 1		SC 18/10/23
110	QC	8 pcs		11/9/18	0.00	0.00	QC2 Waterjet-1		SL 18/10/23
120	QC	8 pcs		11/9/18	0.00	0.00	QC8-5		OCT 29 2018 68
130	Brake NC	8 pcs		11/9/18	0.00	0.29	Brake NC 1		SB 9-80AS
140	QC	8 pcs		11/9/18	0.00	0.00	QC5		NOV 02 2018 68
150	SprayPaint	8 pcs		11/9/18	0.00	0.17	Spray Paint		SM 18-11-09 68
160	QC	8 pcs		11/9/18	0.00	0.00	QC5		AT 18/11/09 68
170	Packaging	8 pcs		11/9/18	0.00	0.00	Packaging3-2 FPO02		BEB 18-11-09 68
180	QC21-SA	8 Ea		11/9/18	0.00	0.00	QC21		21 NOV 12 2018

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location:

180 - QC21- Final Inspection - Work Order Release

ROCK GUARD
PATCH # 138949

9-80
EX 9/19

~~177 138839 START~~

~~177 138839 FINISH~~

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	5.2800 sf (.66 ea)	100-Waterjet	5090402

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S20GA	5	244	0

Part Specifications

Specifications could not be found.



Container No: S120795



Part: D4918-5

Job No: 185187

Serial No/Batch: S120795

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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www.dartaerospace.com

Date: 10/23/18



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D4918-5
Job Sheet 185085



Part No: D4918-5

Job Qty: 8 ea

Part Name: Wearplate Center Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 13.12.09 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/9/18	0.00	0.00	Start Up Waterjet		
100	Waterjet - B4B	8 pcs		11/9/18	0.00	1.63	Waterjet1		
110	QC	8 pcs		11/9/18	0.00	0.00	QC2 Waterjet-1		
120	QC	8 pcs		11/9/18	0.00	0.00	QC8-5		
130	Brake NC	8 pcs		11/9/18	0.00	0.29	Brake NC 1		
140	QC	8 pcs		11/9/18	0.00	0.00	QC5		
150	SprayPaint	8 pcs		11/9/18	0.00	0.17	Spray Paint		
160	QC	8 pcs		11/9/18	0.00	0.00	QC5		
170	Packaging	8 pcs		11/9/18	0.00	0.00	Packaging3-2		
180	QC21-SA	8 Ea		11/9/18	0.00	0.00	QC21		

Part Op 110 - QC2- Inspect parts off machine FAI/FAIB

Descriptions: 120 - QC8- Inspect parts - second check

140 - QC5- Inspect part completeness to step on W/O

160 - QC5- Inspect part completeness to step on W/O

170 - Identify as per dwg & Stock Location: _____

180 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	5.2800 sf (.66 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	5	244	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____			
Misidentified ☐	Past Due ☐				

